

## S11 WHITE VINYLESTER HULLS FINISHING PUTTY

### Description

High-performances putty based on vinylester resins and very fine mineral charges.

### Main Features

- easily sanded
- no shrinkage
- very easy to apply

### Recommended uses

S11 is a putty formulated for repairing hulls laminated with vinylester resins; ideal for levelling and finishing hulls before the gel-coat final touch. S11 can be used for:

- finishing hulls
- finishing aesthetic joints

### Hardeners

S11 is a two-component putty which must be accurately mixed with the specific liquid hardener C08 (Cyclohexanone peroxide).

### Catalysis ratio

S11 should be mixed with a percentage of hardener that takes into account the ambient temperature, never less than 5°C, in which the process is carried out.

Catalysis and Temperature	Liquid hardener C08
between 5 and 10°C	2.0%
between 10 and 20°C	1.5%
over 20°C	1.0%

Do not exceed these percentages. Excessive amounts of hardener can lead to peroxide stains during the finishing phase.



### Physical properties

Colour white  
Gel time at 20°C 35-40 ± 1 min. with hardener C08  
Weight density 1.50 kg/L

### Mechanical properties

When the product is applied, the putty will assume mechanical properties that depend on the temperature at which the process has been carried out. The characteristics measured at 20°C are:

S11 putty		Hardener paste C08
Linear shrinkage	%	0.05
Shore Hardness D	D	64
Exothermic peak	°C	-
Min. sanding time	min	120

### Packaging

S11 putty is supplied in:

- 750 ml cans
- 4 liter cans
- drums containing 28 kg net

### Storage

Store the product in the original, closed cans at a temperature of less than 20°C, well away from heat sources and sunlight. In these conditions, the product will remain stable for 4 months from the date of shipment.