



FAF30 UNIFILLER 2K HS PLUS

GENERAL CHARACTERISTICS AND USE

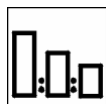
2k primer with high filling power for all types of finish. Easy to apply on any type of base, such as old paint, various fillers, metal sheet and fibreglass. Fast drying and easy to sand. It is not absorbent and gives topcoats a uniform, high gloss. Product with VOC conforming to the category limits set by Directive 2004/42/CE.

SURFACE PREPARATION



Sheet metal, galvanized metal sheet, polyester laminates, wood, polyester fillers, old topcoats including double layers: Dry sand with P180-P220 paper Clean the surface to be treated thoroughly with Antisil V09 and ensure it is dry with no traces of silicon, wax, grease or foreign matters in general.

PRODUCT PREPARATION



FAF30Unifiller 2K HS Plus
Hardener CA030
Thinner DUN01

weight	volume	Pot life at 20°C
1,000	1,000	
130	200	30 min
0-200	0-200	

COATING SYSTEM

Spray application

	Application viscosity at 20°C TF 4	20-50 s
	Nozzle diameter	1,5-1,8 mm normale
	Air pressure	2-4 bar normale
Recommended final thic kness (2-3 coats)		150-210 µm
V.O.C.		2004/42/IIB (c)(540) 540

DRYING

In air at 20°C



Touch dry

3 h

Stove dried at 60°C



Stove drying at 60°C

20-30 min

OVER-COATING PRODUCTS

It can be overpainted, after sand with P320-P400-P500, with finishing enamels 2K and basecoat water and solvent based.

The technical information and suggestions given are the result of our experience and tests. We ensure that our products provide fade-free quality. However, we assume no responsibility for the results obtained as the conditions in which the product is used are beyond our control. You are therefore advised to conduct tests in the real coating and use conditions prior to actual production.



Consult the safety literature: FAF30