



F01 FLASH-2

HS UV Filling primer

A) DESCRIPTION AND FIELDS OF APPLICATION:

Hardening with UV-rays, it characterizes for a high filling power, no orange-peel, particularly versatile, suitable for repairs. General usage, it is particularly suitable for a high-quality pre-enamelling finishing. Thinned with D01, it is an excellent filling insulator. It allows to work with an extremely rapid cycle. Not absorbing, it gives the finishing coats uniformity and brightness.

B) TECHNICAL DATA:

Composition	Special resins and acrylic monomers, pigments and mineral charges.
Specific weight	1,36 ± 0,01
Available colours	Light neutral
Safety data	See safety data sheets

C) SURFACE PREPARATION :



* Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.

* Old finishes, including the double coats.



* Sand with P180-P220.

* Clean the surface to be treated with Antisil V09 and make sure it is dry and free from silicone, wax, grease and any extraneous material.

D) CAUTIONS:

- * Allow flash-off time between coats, depending on reduction and temperature.
- * If used as a sealer, reduce at 10% with D01 Flash-T thinner.
- * Close well after use and avoid exposure to the light.
- * Store in a cool and dry place



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sheet #

F01

E) PROCESSING:



0-10% with D01 thinner
50"-18" DIN 4 mm at 20°C



1,3-1,5 mm 2-4 bar
1-2 = 100-200 micron



2-5' flash-off



2-5' at 15 cm



P320-P400



P600-P1000

F) TOOLS CLEANING:

* With nitro or washing thinner.

G) RECOATING :

2K enamel top coats
Double coat solvent-soluble enamels
Double coat water-soluble enamels

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained