



# F31 PLUS FILLER HS DARK GREY

## 2k filler primer

### A) DESCRIPTION AND FIELDS OF APPLICATION:

2k primer with high filling power for all types of finish. Easy to apply on any type of base, such as old paint, various fillers, metal sheet and fibreglass.

Fast drying and easy to sand. It is not absorbent and gives topcoats a uniform, high gloss.

The EU limit for this product ( category IIB(c) ) is 540 g/l. The VOC of this product is below 540 g/l

### B) TECHNICAL DATA:

Composition	Hydroxylated resins, pigments, mineral fillers and solvents
Specific weight	1,620 ± 0,050 kg/lt
Available colours	Grey dark
Safety data	Refer to the safety sheet

### C) SURFACE PREPARATION :



\*Sheet metal, galvanized metal sheet, polyester laminates, wood, polyester fillers, etc.

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\*Dry sand with P180-P220 paper.

\*Clean the surface to be treated thoroughly with Antisil V09 and ensure it is dry with no traces of silicon, wax, grease or foreign matters in general.

### D) CAUTIONS:

\* Comply with the specified drying times between one coat and the next, according to the specific dilution and temperature.

\* To use the product as a sealant, dilute by 20% with thinner for acrylic primers.

\* Do not use the product at temperatures below 5°C.

\* Keep in a cool, dry place.

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sheet #

F31

**E) PROCESSING:**



5:1 (13% by weight) with C31,C35,C36 potlife > 30' at 20°C.  
3:1 (20% by weight) with C05 norm potlife > 30' at 20°C



0-20% with D10-D11 thinner  
50"-20" DIN 4 mm at 20°C.



1,5-1,8 mm 2-4 bar  
2-3 = 150-210 micron



3h at 20°C.  
20-30' at 60°C.



9-12' at 1 mt.



P320-P400



P600-P1000

**F) TOOLS CLEANING:**

\* With nitro solvent or washing thinner.

**G) RECOATING :**

2k Acrylic and polyurethane top coat  
Basecoat water and solvent based

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained