



S68 EXPORT PUTTY GREY

Export grey flexible body filler

A) DESCRIPTION AND FIELDS OF APPLICATION:

All purpose flexible filler, most suitable for large metal surfaces subject to vibrations and stresses. It is characterized by great thixotropy and smooth application. It doesn't run when it is applied on a vertical surface. Highly resistant to almost all solvents, alkali and diluted acids. It perfectly withstands temperatures of 100°C, without undergoing distortions or changes. Specially meant for hot countries. VOC less of 250 g/l according 2004/42CE

B) TECHNICAL DATA:

Composition	Unsaturated polyester resin and mineral charges
Specific weight	1,83 ± 0,1 kg/l
Available colours	Grey
Safety data	See Safety data Sheet

C) SURFACE PREPARATION :



* Iron, steel plate, glass fiber reinforced plastic

* Original paints or aged topcoats finishes



* Clean well the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

* On base coats or enamels top coats sand and clean the surface before applying the filler.

D) CAUTIONS:

* Mix well the filler with 1-3 % paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations.

* Do not utilize the product at temperatures below 5°C.

* Store in a cool and dry place.



E) PROCESSING:



1-3% C10 paste hardener pot-life 3-5' at 20°C.



application with putty knife



<30' at 20°C



4-5' at 1 m.



P60-P120 roughing-out
P180-P220 finishing

F) TOOLS CLEANING:

* With nitro thinner

G) RECOATING :

Primer F01 UV
Polyester Spray F18
Primers PUR F30, F31, F32, F33, F35 3 F36
Acrylic Primers F56, F57, F58, F59, F77, F78, F76, F79

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained